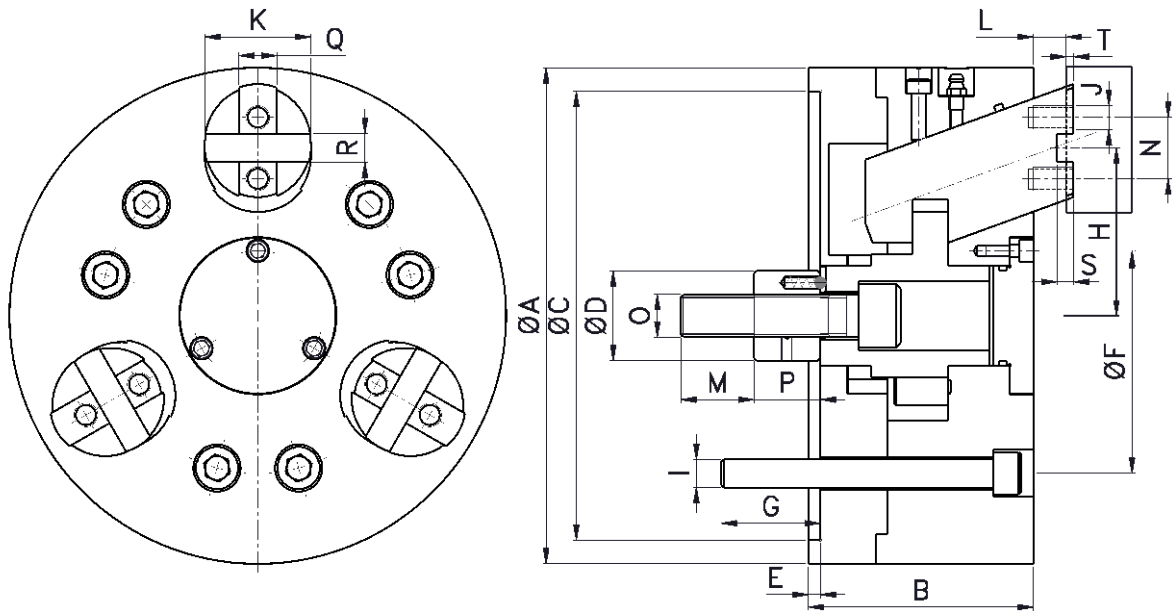




GRIP DOWN CHUCK (GDC)

GRIP DOWN CHUCK (GDC)



DIMENSIONAL SPECIFICATIONS (in mm)

MODEL	38-548-06	38-276-17	61-81	38-800-04
SIZE	165	210	254	305
A	165	210	254	305
B	85	95	115	130
ØCH6	140	190	220	275
D	32	38	35	35
E	5	5	5	5
F	104.8	133.4	171.4	235
G	16	17	22	28
Hmax	58	71	98.2	102
Hmin	54.4	67.4	92.8	96.6
I	M10-6nos	M12-6nos	M16-3nos	M16-6nos
J	M14-1no	M10-2nos	M10-2nos	M16-2nos
K	35	45	45	65
Lmax	14	14	20	19
Lmin	4	4	5	4
M	36	36	50	48
N	-	26	26	36
O	M16	M20	M20	M20
Pmax	33	38	23.5	55
Pmin	23	28	8.5	40
Q g6	10	16	16	20
RH7	10	12	12	17
S	6	7	7	7
T	2.8	3	3	3

TECHNICAL SPECIFICATIONS

CHUCK SIZE	165	210	254	305
Jaw stroke (mm)	7.2	7.2	5.4	5.4
Puller stroke (mm)	10	10	15	15
RPM Max	3500	3000	3000	3000
Max draw bar pull (Kgf)	1500	2500	2500	2500
Max gripping Force (Kgf)	2520	4500	4500	4500
Weight (Kg)	14	27	46	62



- ☐ Is used for second operations.
- ☐ High gripping force, its achieves closer Concentricity & parallelism.
- ☐ Is used for finishing operation on auto components.
- ☐ The radial and pull-back function of the chuck ensure positive resting of the component after clamping.



Guindy Machine Tools Limited

214, VELACHERY TAMBARAM MAIN ROAD, PALLIKARANAI, CHENNAI-600 100, INDIA

Tel.: +91-44-22460627-29 22462213 22461103

Sales Dept.: Tel: +91-44-22460811 +91-44-22460812

E-Mail: sales@gmt.co.in Website: www.gmt.co.in

Due to constant development, we reserve the right to depart from the catalogue specifications.
Photos are typical and representative of the product range. All images copyright Guindy Machine Tools Ltd.